

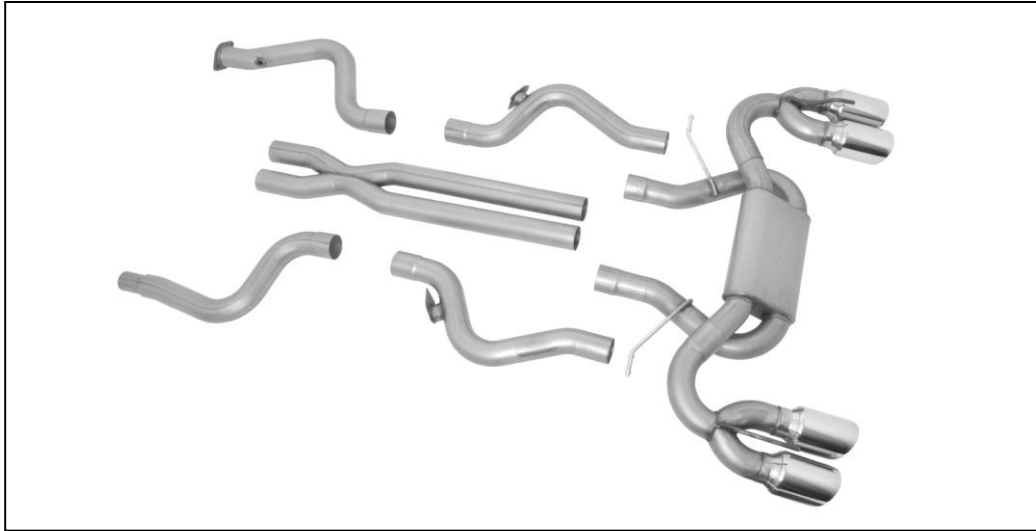


# INSTALLATION INSTRUCTIONS

## Chevy Camaro SS 6.2L

3.0" Stainless Steel Dual Exhaust Cat-back with Quad Tip Exit

### PART #620006



ITEM	PART #	QTY	DESCRIPTION
A	999700945S	1	3.0" Passenger Side Head pipe w Flange
B	999700946S	1	3.0" Driver Side Head pipe
C	999700947S	1	3.0" X-pipe
D	999700948S	1	3.0" Passenger Side Mid Pipe
E	999700949S	1	3.0" Driver Side Mid Pipe
F	999700950S	1	CFT Muffler Assembly
G	999700951S	1	Passenger Side 3.0" Dual 4.5" Tip Assembly
H	999700952S	1	Driver Side 3.0" Dual 4.5" Tip Assembly
I	OHD300	8	3.0" Clamp
J	5756	1	2.25" Clamp

**Thank you for purchasing our Gibson Exhaust system for your vehicle.  
If you need further assistance, please do not hesitate to call our technical dept at (800) 528-3044  
Monday through Friday, 8:00 am to 5:00 pm.**

# EXHAUST INSTALLATION

## PART# 620006

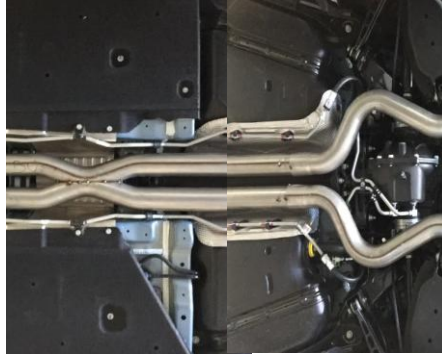
WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES.

**DO NOT WORK WITH HOT PIPES!!!**

1. Disconnect the negative battery cable before removal of the OEM Exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual. Dis-connect your factory NPT valves located on the rear tips and forward tailpipes. You will re use the motors on the tailpipes. Using a 15MM socket or wrench remove bolts on the Passenger side flange. Loosen the clamp on the driver side. Remove the 13MM bolts on the cross member located in the middle of the vehicle. Remove the factory O2 sensor on the passenger headpipe **NOTE: Rear hangers are easier to remove if you un-bolt the bracket from the body.** Remove factory exhaust



2. Install the PS headpipe Item A and Item B onto the factory pipes. Reuse the factory gaskets and hardware. Do not tighten. Keep loose until final fitment. Install O2 sensor at the end of the install.



3. Install Item C onto the headpipes using clamps Item I to secure. Do not tighten. Install Item D & E onto the X pipe. Keep everything loose.



4. Install Item F onto the mid pipes. With everything kept loose it should slide on simply. Use a jack stand to support the muffler assembly and re install the factory hangers if you chose to un bolt them during the removal of the factory exhaust.



5. With the muffler assembly being supported in the hangers go forward and check for clearance issues and make your minor adjustments to find the best fit. Now install your Tip assembly G & H.



6. With a proper 1" clearance from all frame all pipes begin to tighten down all clamp connections from the front head pipe back. After each section has been tightened go back and re check all components for clearance.



7. Remove the NPT valves from your factory exhaust located on the tailpipes. Using your 10MM, install both onto your mid pipes and re connect. Re install your Factory O2 sensor. It may take 4-500 miles for your vehicle to fully adjust to the changes in exhaust flow.

**"MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, ETC..." TORQUE ALL CLAMPS TO APPROX. 100 TO 150 FT LBS.**